



Geon™ Vinyl Fittings 210A (HS)

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active ¹		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Flow		
Uses	• Fittings		
Agency Ratings	• NSF 14	• NSF 61	• NSF Type I ²
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ³

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.40	1.40	ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
PVC Cell Classification	12454	12454	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ⁴	408000 psi	2810 MPa	ASTM D638
Tensile Strength ⁴ (Yield)	7050 psi	48.6 MPa	ASTM D638
Flexural Modulus	438000 psi	3020 MPa	ASTM D790
Flexural Strength	11900 psi	82.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.5 ft-lb/in	80 J/m	ASTM D256A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	80	80	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	160 °F	71.1 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

¹ RoHS compliant

² NSF agency ratings are based on tested and certified colors. Please contact PolyOne technical for further information.

³ Typical values are not to be construed as specifications.

⁴ Type I, 0.20 in/min (5.1 mm/min)

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